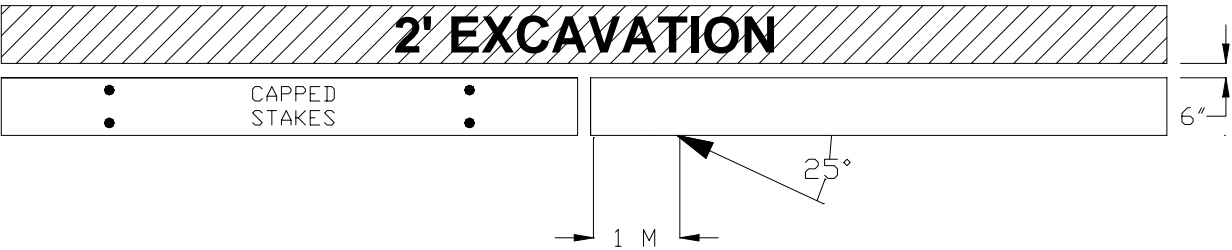


DEVELOPMENT OF STAKING CONFIGURATIONS FOR K-RAIL
TEST 674 LAYOUT



4 capped stakes per section, every other section